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First Named Inventor	Stev	Steven J. Bullied			
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Examiner Name	Kuang Y. Lin				
Attorney Docket Number		EH-10592-02-648			

KL	1	Journal of Aeronautical Manufacturing Technology, 2002				
KL	KL 2 Technical Manual for Casting, 02-2003					
KL	3	Chinese Office Action for CN Patent Application No. 200410076998.X				
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		nitial if reference considered, whether or not citation is in conformance and not considered. Include copy of this f				
Standard ST  4 Kind of doc	1.3). <sup>3</sup> F cument l	of USPTO Patent Documents at <a href="https://www.uspto.gov">www.uspto.gov</a> or MPEP 901.04. For Japanese patent documents, the indication of the year of the reign by the appropriate symbols as indicated on the document under WIPC ranslation is attached.	of the Emperor must precede the seri	al number of the patent doc	ument	